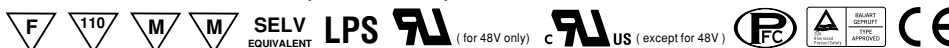




### ■ Features :

- Universal AC input / Full range
- Fully isolated plastic case with terminal block style of I/O
- Built-in constant current limiting circuit
- Adjustable output voltage and current level
- Protections: Short circuit/Over load/Over voltage/Over temperature
- Built-in active PFC function, comply with EN61000-3-2 class C ( $\geq 75\%$  load)
- UL1310 class 2 power unit
- Pass LPS
- Cooling by free air convection
- 100% full load burn-in test
- High reliability
- Suitable for LED lighting and moving sign applications
- Compliance to worldwide safety regulations for lighting
- 2 years warranty



### SPECIFICATION

MODEL		PLC-45-12	PLC-45-15	PLC-45-20	PLC-45-24	PLC-45-27	PLC-45-36	PLC-45-48
OUTPUT	DC VOLTAGE	12V	15V	20V	24V	27V	36V	48V
	CONSTANT CURRENT REGION Note.6	9 ~ 12V	11.25 ~ 15V	15 ~ 20V	18 ~ 24V	20.25 ~ 27V	27 ~ 36V	36 ~ 48V
	RATED CURRENT	3.8A	3A	2.3A	1.9A	1.7A	1.25A	0.95A
	CURRENT RANGE	0 ~ 3.8A	0 ~ 3A	0 ~ 2.3A	0 ~ 1.9A	0 ~ 1.7A	0 ~ 1.25A	0 ~ 0.95A
	RATED POWER	45.6W	45W	46W	45.6W	45.9W	45W	45.6W
	RIPPLE & NOISE (max.) Note.2	2Vp-p	2.4Vp-p	1.8Vp-p	2.7Vp-p	2.7Vp-p	3.6Vp-p	4.6Vp-p
	VOLTAGE ADJ. RANGE Note.5	11.5 ~ 13V	14.5 ~ 16.2V	19.5 ~ 22V	24 ~ 26V	25 ~ 30V	32.5 ~ 39V	43.6 ~ 51.8V
	CURRENT ADJ. RANGE Note.5	2.85 ~ 3.914A	2.25 ~ 3.1A	1.725 ~ 2.37A	1.425 ~ 1.957A	1.275 ~ 1.75A	0.938 ~ 1.288A	0.713 ~ 0.979A
	VOLTAGE TOLERANCE Note.3	$\pm 10\%$						
	LINE REGULATION	$\pm 3.0\%$						
LOAD REGULATION	$\pm 5.0\%$							
SETUP TIME	1500ms / 230VAC 3000ms / 115VAC at full load							
INPUT	VOLTAGE RANGE Note.4	90 ~ 264VAC 127 ~ 370VDC						
	FREQUENCY RANGE	47 ~ 63Hz						
	POWER FACTOR	PF $\geq 0.9$ at 75 ~ 100% load, 115VAC / 230VAC						
	EFFICIENCY(Typ.)	83.5%	85%	86.5%	86.5%	86.5%	87.5%	87.5%
	AC CURRENT	0.55A/115VAC 0.25A/230VAC						
	INRUSH CURRENT(max.)	40A/230VAC						
LEAKAGE CURRENT	<0.75mA / 240VAC							
PROTECTION	OVER CURRENT	95 ~ 110%	110% (max)					
	SHORT CIRCUIT	Hiccup mode, recovers automatically after fault condition is removed.						
	OVER VOLTAGE	13.8 ~ 16V	17.5 ~ 21V	22.8 ~ 25V	28 ~ 32V	31 ~ 35V	41 ~ 46V	54 ~ 60V
	OVER TEMPERATURE	95°C $\pm 10^\circ\text{C}$ (TSW1) detect on heatsink of power transistor Protection type : Shut down o/p voltage, recovers automatically after temperature goes down						
ENVIRONMENT	WORKING TEMP.	-30 ~ +50°C (Refer to output load derating curve)						
	WORKING HUMIDITY	20 ~ 95% RH non-condensing						
	STORAGE TEMP., HUMIDITY	-40 ~ +80°C, 10 ~ 95% RH						
	TEMP. COEFFICIENT	$\pm 0.03\%/^\circ\text{C}$ (0 ~ 50°C)						
	VIBRATION	10 ~ 500Hz, 2G 12min./1cycle, period for 72min. each along X, Y, Z axes						
SAFETY & EMC	SAFETY STANDARDS	UL1310 Class 2, TUV EN61347-1, EN61347-2-13, CAN/CSA C22.2 No. 223-M91(except for 48V) approved						
	WITHSTAND VOLTAGE	I/P-O/P:3.75KVAC I/P-FG:1.88KVAC O/P-FG:0.5KVAC						
	ISOLATION RESISTANCE	I/P-O/P:100M Ohms / 500VDC / 25°C / 70% RH						
	EMI CONDUCTION & RADIATION	Compliance to EN55015, EN55022 (CISPR22) Class B						
	HARMONIC CURRENT	Compliance to EN61000-3-2 Class C ( $\geq 75\%$ load) ; EN61000-3-3						
	EMS IMMUNITY	Compliance to EN61000-4-2,3,4,5,6,8,11; ENV50204, EN55024, EN61547, light industry level, criteria A						
OTHERS	MTBF	515Khrs min. MIL-HDBK-217F (25°C)						
	DIMENSION	181.5*62*35mm (L*W*H)						
	PACKING	0.41Kg; 30pcs/13.3Kg/0.67CUFT						
NOTE	<ol style="list-style-type: none"> <li>1. All parameters NOT specially mentioned are measured at 230VAC input, rated load and 25°C of ambient temperature.</li> <li>2. Ripple &amp; noise are measured at 20MHz of bandwidth by using a 12" twisted pair-wire terminated with a 0.1uF &amp; 47uF parallel capacitor. Direct connecting to LEDs is not suggested for models with "RIPPLE &amp; NOISE" <math>&gt; \pm 10\%</math> and using additional drivers is highly recommended.</li> <li>3. Tolerance : includes set up tolerance, line regulation and load regulation.</li> <li>4. Derating may be needed under low input voltage. Please check the static characteristics for more details.</li> <li>5. Output voltage can be adjusted through the SVR1 on the PCB ; limit of output constant current level can be adjusted through the SVR2 on the PCB.</li> <li>6. Constant current operation region is within 75% ~ 100% rated output voltage. This is the suitable operation region for LED related applications, but please reconfirm special electrical requirements for some specific system design.</li> <li>7. The power supply is considered as a component that will be operated in combination with final equipment. Since EMC performance will be affected by the complete installation, the final equipment manufacturers must re-quality EMC Directive on the complete installation again.</li> </ol>							



# Test Report: PLC-45-27

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45W Single Output LED Power Supply

## ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

## ■ RELIABILITY TEST

ENVIRONMENT TEST

**DESIGN VERIFY TEST**
**OUTPUT FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 2.7 Vp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 870 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1 : 25 V ~ 30 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	24.42 V ~ 30.64 V / 230 VAC 24.41 V ~ 30.63 V / 115 VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1 : -10 % ~ 10 % (Max)	I/P : 100VAC / 295 VAC O/P : FULL / MIN LOAD Ta : 25°C	V1 : 3.6 % ~ -3.6 %	P
4	LINE REGULATION	V1 : -3 % ~ 3 % (Max)	I/P : 100 VAC ~ 295 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0.1 % ~ -0.1 %	P
5	LOAD REGULATION	V1 : -5 % ~ 5 % (Max)	I/P : 230 VAC O/P : FULL ~ MIN LOAD Ta : 25°C	V1 : 0.12 % ~ -0.12 %	P
6	SET UP TIME	230VAC : 1500 ms (Max) 115VAC : 3000 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC / 1092 ms 115VAC / 2184 ms	P
9	OVER/UNDERSHOOT TEST	< ±10%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : < 10 %	P
10	CONSTANT CURRENT OPERATION VOLTAGE	20.25V ~ 27 V	I/P : 230 VAC I/P : 115 VAC O/P : CV MODE Ta : 25°C	230VAC / 17.62V~27 V 115VAC / 17.62V~27 V	P

**INPUT FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	90 VAC~ 295 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C  I/P : LOW-LINE -3V= 87V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN ( AC POWER ON/OFF NO DAMAGE )	71 V~295V  TEST : OK	P
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 90 VAC ~ 295 VAC O/P : FULL -MIN LOAD Ta : 25°C	TEST : OK	P
3	POWER FACTOR	0.9 / 230 VAC(TYP) 0.9 / 115 VAC(TYP) 0.9 /230VAC(TYP) 0.9 /115VAC(TYP))	I/P : 230 VAC I/P : 115VAC O/P : 75% ~100% LOAD Ta : 25°C	PF= 0.96 / 100% PF= 0.99 / 100% PF= 0.926 / 75% PF= 0.97 / 75%	P
4	EFFICIENCY	86.5 % (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	87.5 %	P
5	INPUT CURRENT	230V/ 0.25 A 115V/ 0.55 A	I/P : 230 VAC I/P : 115VAC O/P : FULL LOAD Ta : 25°C	I = 0.24 A/ 230 VAC I = 0.44 A/ 230 VAC	P
6	INRUSH CURRENT	230V/ 40 A (TYP)  COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I = 33 A/ 230 VAC	P
7	LEAKAGE CURRENT	< 0.75 mA / 240 VAC	I/P : 264 VAC O/P : Min LOAD Ta : 25°C	L-FG : 0.2 mA N-FG : 0.2 mA	P

**PROTECTION FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	110% (max)	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	105%/ 230 VAC 105%/ 115 VAC Constant Current Limiting	P
2	OVER VOLTAGE PROTECTION	CH1 : 31V- 35V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	33.96V/ 230 VAC 34V/ 115 VAC Shut down Re- power ON	P
3	OVER TEMPERATURE PROTECTION	SPEC : TSW1 : 95 ± 10°C O.T.P. NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage , recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Hiccup Mode	P

**CONTROL FUNCTION TEST**

1	CURRENT ADJ. RANGE	3% ~ -25 %	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	0.628 A- 1.899 A/230VAC 0.628 A- 1.898 A 115 VAC	P
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**COMPONENT STRESS TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor ( D to S) or (C to E) Peak Voltage	Q 1 Rated : 2SK4111 10A/600V	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 568 V (2) 540 V (3) 548 V	P
2	Diode Peak Voltage	D100 Rated : BYV32E-200 20A/200V	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 175 V (2) 146 V (3) 174 V	P
3	Clamp Diode Peak Voltage	D 2 Rated : 2A/800V GP20K	I/P : High-Line +3V = 298 V O/P : (1)Full load continue Ta : 25°C	(1) 476 V	P
4	Control IC Voltage Test	U1 Rated : PWM TDA4863G 10.5V~ 22 V	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 15.593 V (2) 14.610 V (3) 14.610 V	P

**SAFETY & E.M.C. TEST**
**SAFETY TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3.75KVAC/min I/P-FG : 1.5 KVAC/min O/P-FG : 0.5 KVAC/min	I/P-O/P : 4.2 KVAC/min I/P-FG : 2.25 KVAC/min O/P-FG : 0.6 KVAC/min Ta : 25°C	I/P-O/P : 4.72 mA I/P-FG : 4.08 mA O/P-FG : 2.24 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ	I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C /70%RH	I/P-O/P : 30 GΩ I/P-FG : 18 GΩ O/P-FG : 30 GΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C / 70%RH	41 mΩ	P
4	APPROVAL	TUV : Certificate NO : UL : File NO :			N/A

**E.M.C TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS C	I/P : 230 VAC/50HZ O/P : 95% LOAD/75%LOAD Ta : 25°C	PASS	P
2	CONDUCTION	EN55015 CLASS B	I/P : 230 VAC (50HZ) O/P : 95% LOAD /50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55015 CLASS B	I/P : 230 VAC (50HZ) O/P : 95% LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : 95% LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : 95% LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 1KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : 95% LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

## RELIABILITY TEST

### ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	TEMPERATURE RISE TEST	MODEL : PLN-45-24 1. ROOM AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 27.9 °C 2. HIGH AMBIENT BURN-IN : 4 HRS I/P : 230VAC O/P : FULL LOAD Ta= 43 °C			P
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )	I/P : 230 VAC O/P : FULL LOAD O/P SHORT Ta : 25°C	TEST : OK	P
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 295VAC/100VAC O/P : 100 % LOAD Ta= -30 °C	TEST : OK	P
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 40 °C NO DAMAGE	I/P : 295 VAC O/P : FULL LOAD Ta= 40 °C HUMIDITY= 95 %R.H	TEST : OK	P
5	TEMPERATURE COEFFICIENT	± 0.03 %(0-50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.015 %(0-50°C)	P
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C ~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35°C ~ +45°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load		OK	P

8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10-500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
9	CAPACITOR LIFE CYCLE	PLN-45-24 : SUPPOSE C106 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 40 °C LIFE TIME	(1) 303310HRS (2) 158147.5HRS	P
10	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE : 497.8K HRS		P

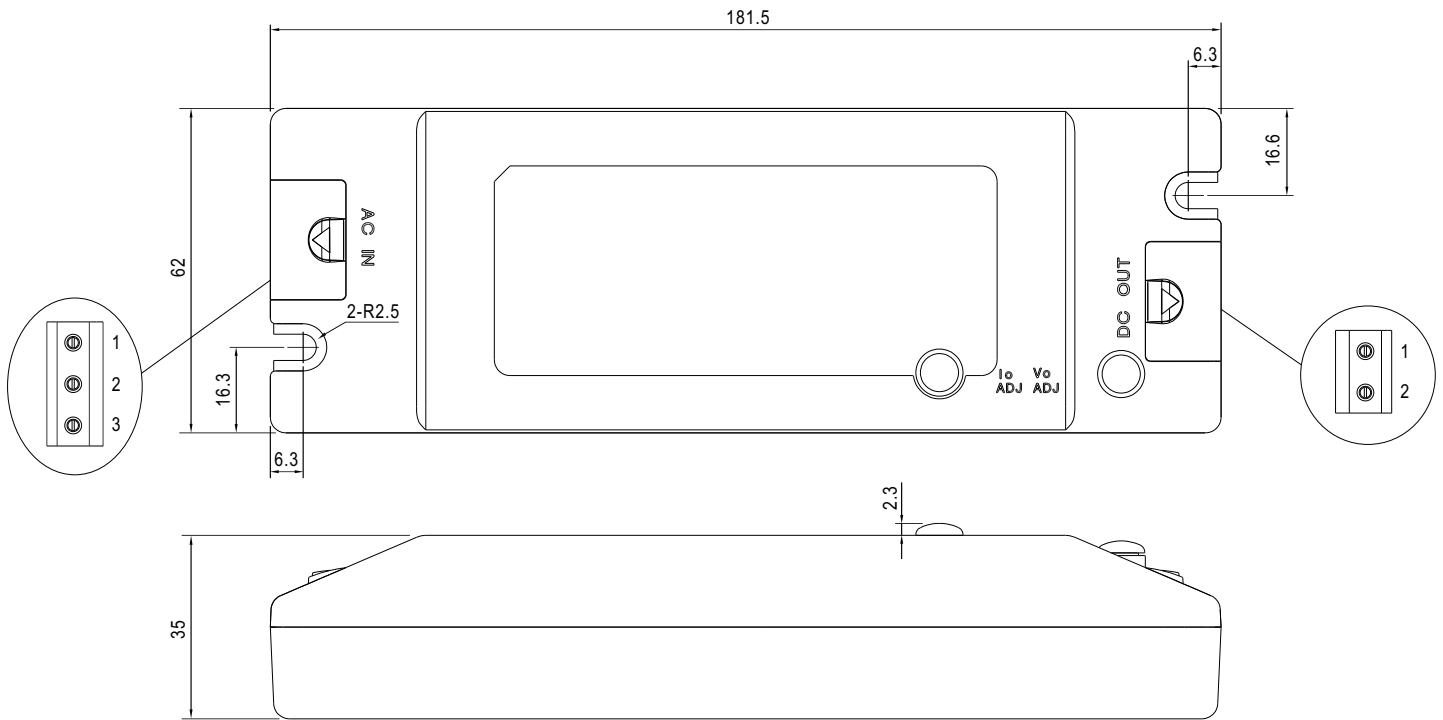
DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2009/10/7	RD SAMPLE	PASS	SANFORD SU	VINCENT TSENG
2009/11/10	PRODUCT SAMPLE W0910C56	PASS	SANFORD SU	VINCENT TSENG

2003/12/12 A50-F023



■ Mechanical Specification

Case No.991A Unit:mm



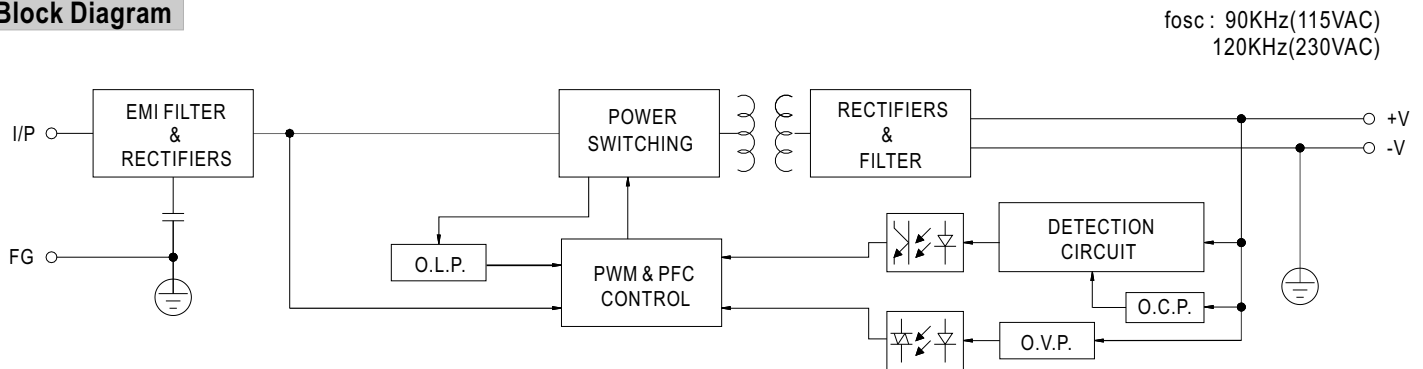
Terminal Pin No. Assignment (TB1):  
SWITCLAB MB310-75003

Pin No.	Assignment
1	AC/L
2	AC/N
3	FG ⊕

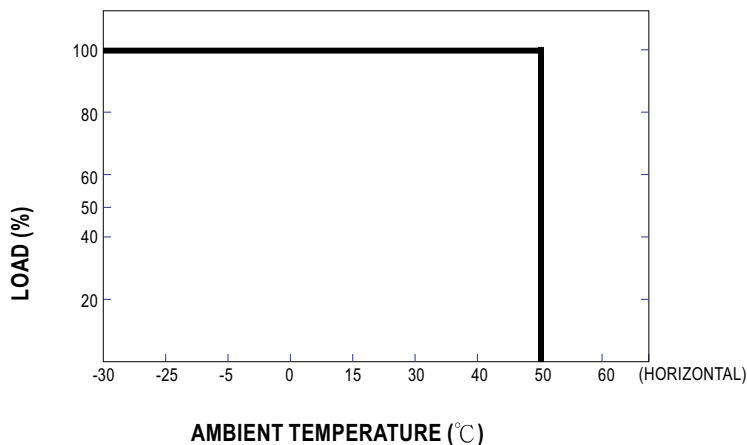
Terminal Pin No. Assignment (TB2):  
SWITCLAB MB310-75002

Pin No.	Assignment
1	+V
2	-V

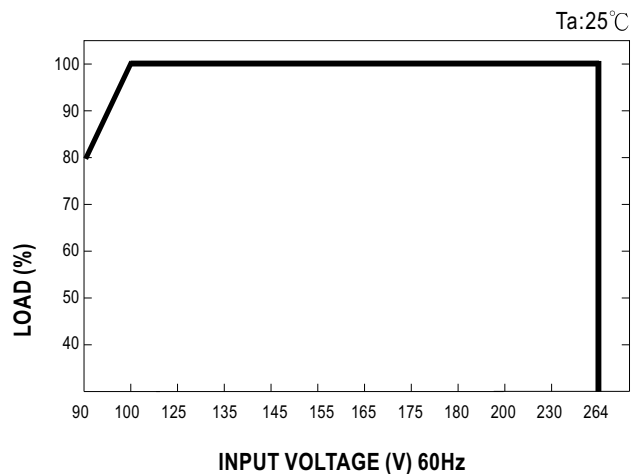
■ Block Diagram



■ Derating Curve

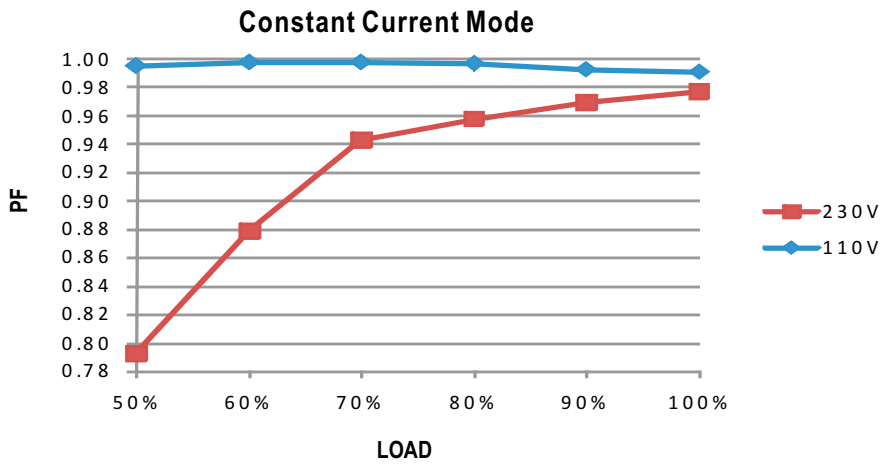


■ Static Characteristics



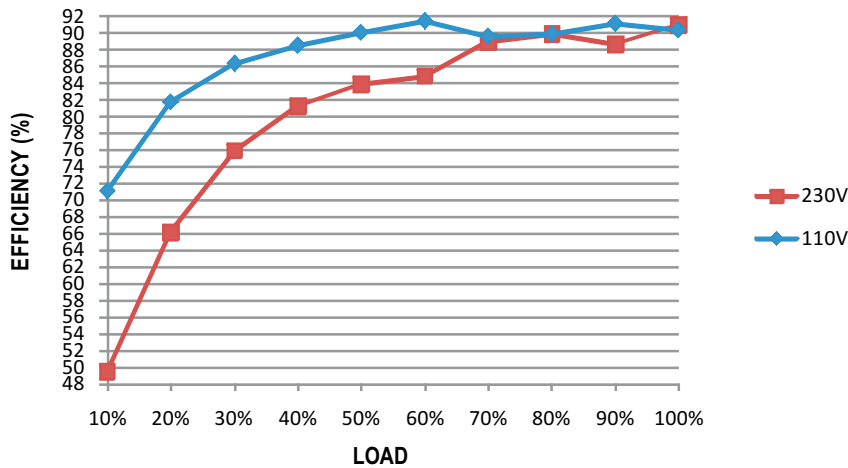
**Power Factor Characteristic**

Power factor will be higher than 0.9 when output loading is 75% or higher.



**EFFICIENCY vs LOAD (48V Model)**

PLC-45 series possess superior working efficiency that up to 87.5% can be reached in field applications.

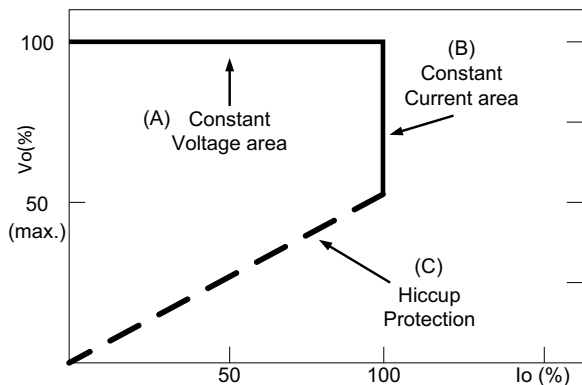


**DRIVING METHODS OF LED MODULE**

There are two major kinds of LED drive method "direct drive" and "with LED driver".

A typical LED power supply may either work in "constant voltage mode (CV) or constant current mode (CC)" to drive the LEDs.

Mean Well's LED power supply with CV+ CC characteristic can be operated at both CV mode [with LED driver, at area (A)] and CC mode [direct drive, at area (B)].



Typical LED power supply I-V curve