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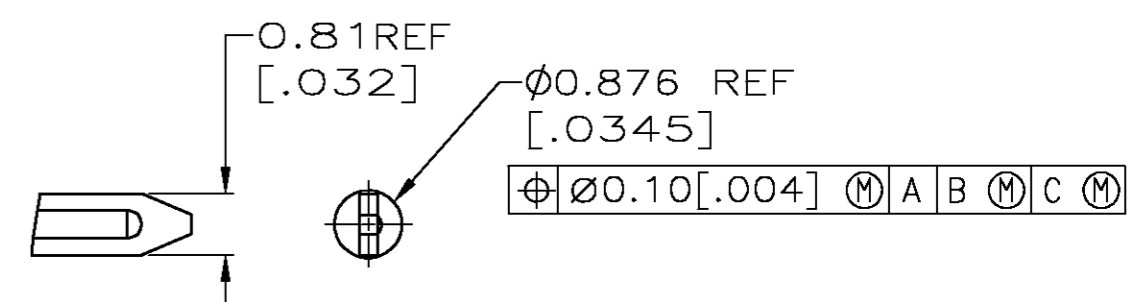
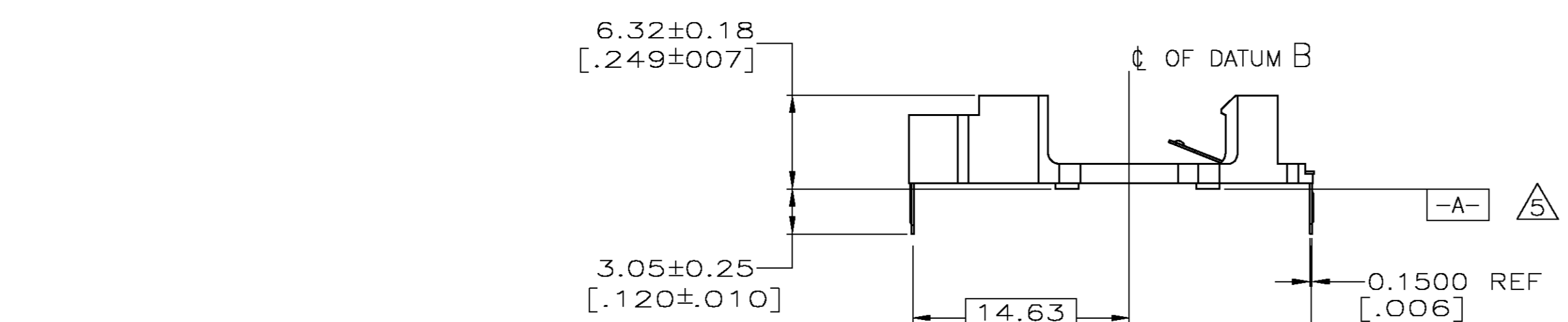
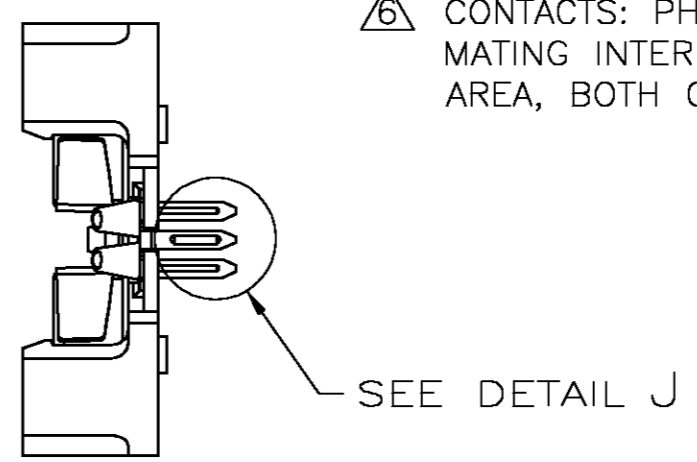
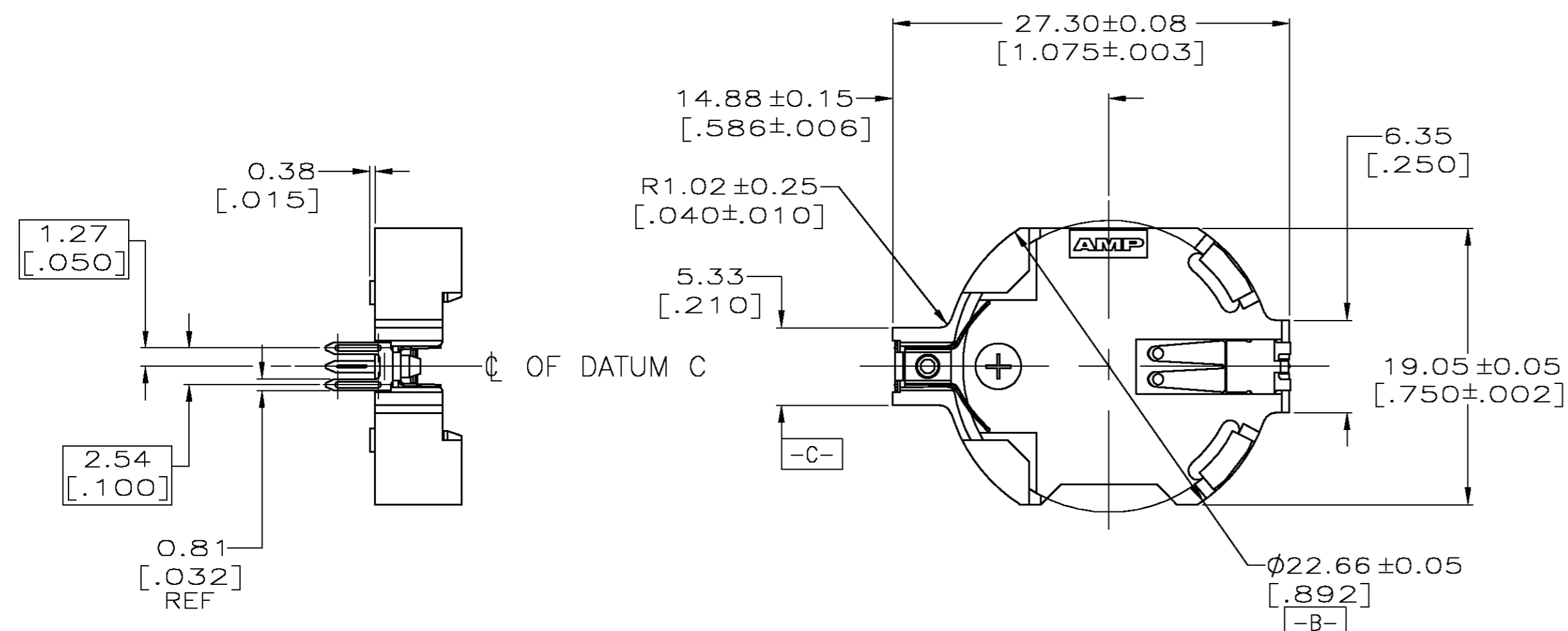
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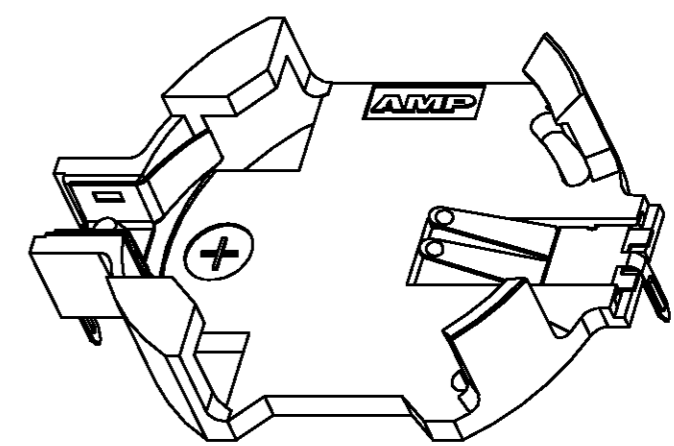
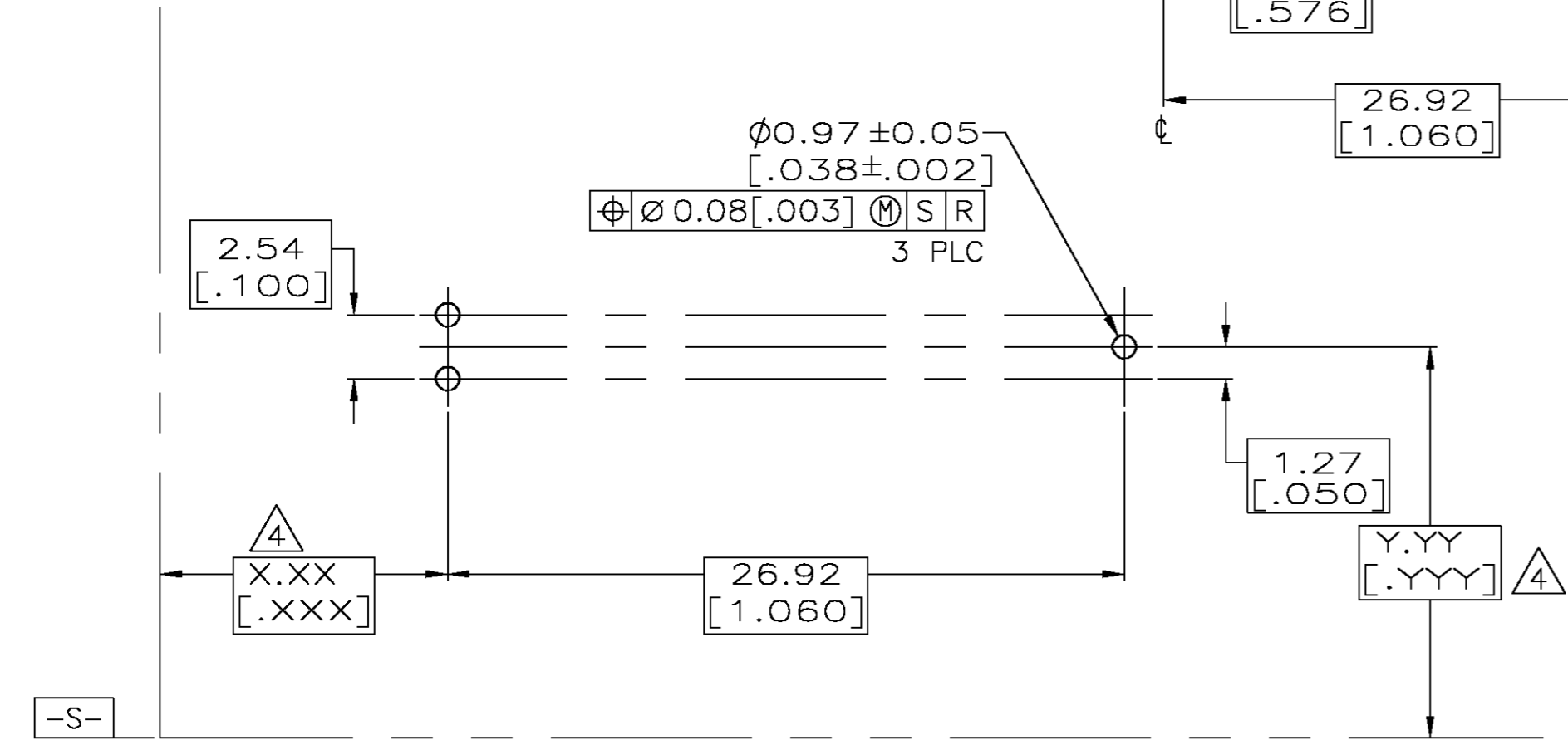
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LOC		DIST		REVISIONS			
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		F		OBS -3 PER EC 0S15-0323-03	04MAR04	JB	CF

- ① HOUSING MATERIAL: PBT, GLASS FILLED, UL-94V-0 FLAME CLASS RATING. COLOR: BLACK.
- ② CONTACTS: PHOSPHOR BRONZE, PRE TIN COATED 0.0015-0.0040 [.000059-.000157] THICK.
- 3. CONNECTOR ACCEPTS BATTERY #CR2032.
- ④ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- ⑤ REFERENCE BASE OF FOUR STANDOFFS FOR DATUM A.
- ⑥ CONTACTS: PHOSPHOR BRONZE, 0.03µm[1.2µNCH] MIN GOLD AT MATING INTERFACE AREA, 2-5µm[80-200µNCH] TIN AT SOLDER AREA, BOTH OVER 1.3µm[50µNCH] NICKEL MIN ON ENTIRE SURFACE.



DETAIL J
SCALE 10:1



OBSOLETE	— TRAY	120591-3	⑥
	TUBE	120591-2	②
	TRAY	120591-1	②
	PACKAGING	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	J. REED	8/26/97	Tyco Electronics Corporation Harrisburg, Pa 17105-3608							
DIMENSIONS: mm		CHK	V. RUMINSKI	8/26/97								
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	V. RUMINSKI	8/26/97								
0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± 0° 30' FINISH -		NAME	V. RUMINSKI									
MATERIAL		PRODUCT SPEC	108-1691		ASSEMBLY, BATTERY CONNECTOR, TOP LOAD							
		APPLICATION SPEC	-		SIZE	A2	CAGE CODE	00779	DRAWING NO	C=120591	RESTRICTED TO	-
		WEIGHT	-		SCALE	3:1	SHEET	1	OF	1	REV	F
		CUSTOMER DRAWING										