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ELECTRONICS

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Jameco Part Number 883000

## FEATURES AND SPECIFICATIONS

### Features and Benefits

- Positive latching to mating headers or plugs
- Fully isolated contacts
- Fully polarized to mating headers and plugs
- Integral pull tabs for ease in unmating

### Physical

Housing: Polyester, UL 94V-0

### Reference Information

Product Specification: PS-43045

Packaging: Bag

UL File No.: E29179

CSA File No.: LR19980

TUV License No.: R95107

Mates With: [43020](#) and [43045](#)

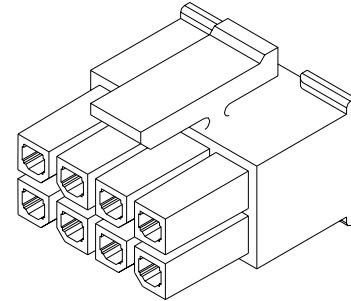
Use With: [43030](#)

Designed In: Millimeters

# molex® 3.00mm (.118") Pitch Micro-Fit 3.0™ Wire-to-Wire Receptacle

## 43025

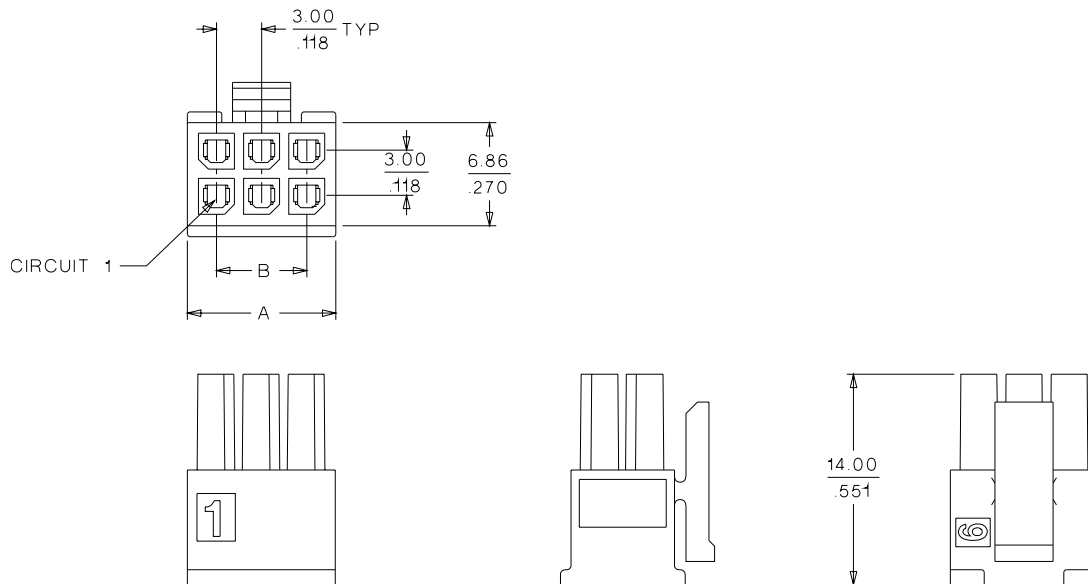
## Dual Row



Power Connectors

F

## CATALOG DRAWING (FOR REFERENCE ONLY)



## ORDERING INFORMATION AND DIMENSIONS

Circuits	Order No.	Dimension	
		A	B
2	• 43025-0200	3.85 (.152)	
4	• 43025-0400	6.85 (.270)	3.00 (.118)
6	• 43025-0600	9.85 (.388)	6.00 (.236)
8	• 43025-0800	12.85 (.506)	9.00 (.354)
10	• 43025-1000	15.85 (.624)	12.00 (.472)
12	• 43025-1200	18.85 (.742)	15.00 (.591)
14	• 43025-1400	21.85 (.860)	18.00 (.709)
16	• 43025-1600	24.85 (.978)	21.00 (.827)
18	• 43025-1800	27.85 (1.096)	24.00 (.945)
20	• 43025-2000	30.85 (1.215)	27.00 (1.063)
22	• 43025-2200	33.85 (1.333)	30.00 (1.181)
24	• 43025-2400	36.85 (1.451)	33.00 (1.299)

• US Standard Product, available through Molex franchised distributors



# PRODUCT SPECIFICATION

## MICRO-FIT

### 1.0 SCOPE

This Product Specification covers the 3.00 mm (.118 inch) centerline (pitch) square pin headers when mated with either printed circuit board (PCB) connector or connectors terminated with 20 to 30 AWG wire using crimp technology.

### 2.0 PRODUCT DESCRIPTION

#### 2.1 PRODUCT NAME AND SERIES NUMBERS

Receptacle: 43025      Terminal: 43030  
Plug: 43020            Terminal: 43031  
Headers: 43045, 44914

Test Plug: 44242 (recommended for continuity testing only)

Other products conforming to this specification are noted on the individual drawings.

#### 2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

Housings: Polyester or LCP  
Terminal: Phosphor Bronze  
Pins: Brass, Modified Tin/Brass

#### 2.3 SAFETY AGENCY APPROVALS

UL File Number: E29179  
CSA: LR19980  
TUV: 72040445

### 3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

Test Summary: TS-43045-001

### 4.0 RATINGS

#### 4.1 VOLTAGE

UL: 250 Volts AC (MAX) {or 176 Volts DC}  
TUV: 250 Volts

#### 4.2 CURRENT AND APPLICABLE WIRES (Current is dependent on connector size, contact material, plating, ambient temperature, printed circuit board characteristics and related factors. Actual current rating is application dependent and should be evaluated for each application.)

AWG	Amps	Max. Outside Insulation Diameter
20	5	1.85 mm (.073 inch)
22	5	1.85 mm (.073 inch)
24	4	1.85 mm (.073 inch)
26	3	1.27 mm (.050 inch)
28	2	1.27 mm (.050 inch)
30	1	1.27 mm (.050 inch)

#### 4.2.1 CURRENT FOR TEST PLUG 44242

2.5 Amps Maximum (Pogo pin current capacity)

(Test plugs are for testing purposes only and not intended for continuous use.)

#### 4.3 TEMPERATURE

Operating: - 40°C to + 105°C (Including Terminal Temperature Rise)  
Nonoperating: - 40°C to + 105°

<b>REVISION:</b> <b>K</b>	<b>EGR/ECN INFORMATION:</b> EC No: <b>UCP2007-0365</b> DATE: <b>2006/08/08</b>	<b>TITLE:</b> <b>PRODUCT SPECIFICATION MICRO-FIT DUAL ROW CONNECTORS</b>	<b>SHEET No.</b> <b>1 of 5</b>
<b>DOCUMENT NUMBER:</b> <b>PS-43045</b>	<b>CREATED / REVISED BY:</b> <b>M.KIPPER</b>	<b>CHECKED BY:</b> <b>S.SOUSEK</b>	<b>APPROVED BY:</b> <b>F.SMITH</b>



# PRODUCT SPECIFICATION

## 5.0 PERFORMANCE

### 5.1 ELECTRICAL REQUIREMENTS

DESCRIPTION	TEST CONDITION	REQUIREMENT
<b>Contact Resistance (Low Level)</b>	Mate connectors: apply a maximum voltage of 20 mV and a current of 100 mA. (Does not include wire resistance)	10 milliohms MAXIMUM [initial]
<b>Contact Resistance @ Rated Current</b>	Mate connectors: apply a maximum voltage of 20 mV at rated current.	30 milliohms MAXIMUM [initial]
<b>Contact Resistance of Wire Termination (Low Level)</b>	Terminate the applicable wire to the terminal and measure wire using a voltage of 20 mV and a current of 100 mA.	5 milliohms MAXIMUM [initial]
<b>Insulation Resistance</b>	Unmate & unmount connectors: apply a voltage of 500 VDC between adjacent terminals and between terminals to ground.	1000 Megohms MINIMUM
<b>Dielectric Withstanding Voltage</b>	Unmate connectors: apply a voltage of {two times the rated voltage plus 1000 volts} VAC for 1 minute between adjacent terminals and between terminals to ground.	No breakdown; current leakage < 5 mA
<b>Capacitance</b>	Measure between adjacent terminals at 1 MHz.	2 picofarads MAXIMUM
<b>Temperature Rise (via Current Cycling)</b>	Mate connectors: measure the temperature rise at the rated current after: 1) 96 hours (steady state) 2) 240 hours (45 minutes ON and 15 minutes OFF per hour) 3) 96 hours (steady state)	Temperature rise: +30°C MAXIMUM

### 5.2 MECHANICAL REQUIREMENTS

DESCRIPTION	TEST CONDITION	REQUIREMENT
<b>Connector Mate and Unmate Forces</b>	Mate and unmate connector (male to female) at a rate of 25 ± 6 mm (1 ± ¼ inch) per minute. (Per circuit)	8.0 N (1.8 lbf) MAXIMUM insertion force & 3.7 N (0.8 lbf) MINIMUM withdrawal force
<b>Terminal Retention Force (in Housing)</b>	Axial pullout force on the terminal in the housing at a rate of 25 ± 6 mm (1 ± ¼ inch) per minute.	24.5 N (5.5 lbf) MINIMUM retention force
<b>Terminal Insertion Force (into Housing)</b>	Apply an axial insertion force on the terminal at a rate of 25 ± 6 mm (1 ± ¼ inch).	14.7 N (3.3 lbf) MAXIMUM insertion force

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DOCUMENT NUMBER: <b>PS-43045</b>	CREATED / REVISED BY: <b>M.KIPPER</b>	CHECKED BY: <b>S.SOUSEK</b>	APPROVED BY: <b>F.SMITH</b>



# PRODUCT SPECIFICATION

## 5.2 MECHANICAL REQUIREMENTS

<b>Durability</b>	Mate connectors up to 30 cycles at a maximum rate of 10 cycles per minute prior to Environmental Tests.	20 milliohms MAXIMUM (change from initial)
<b>Vibration (Random)</b>	Mate connectors and vibrate per EIA 364-28, test condition VII.	20 milliohms MAXIMUM (change from initial) & Discontinuity < 1 microsecond
<b>Shock (Mechanical)</b>	Mate connectors and shock at 50 g's with 1/2 sine wave (11 milliseconds) shocks in the ±X,±Y,±Z axes (18 shocks total).	20 milliohms MAXIMUM (change from initial) & Discontinuity < 1 microsecond
<b>Wire Pullout Force (Axial)</b> (Wire from Terminal)	Apply an axial pullout force on the wire at a rate of 25 ± 6 mm (1 ± 1/4 inch).	MINIMUM pullout force 20 awg: 57.8 N (13.0 lbf) 22 awg: 35.6 N (8.0 lbf) 24 awg: 22.2 N (5.0 lbf) 26 awg: 13.3 N (3.0 lbf) 28 awg: 8.9 N (2.0 lbf) 30 awg: 6.6 N (1.5 lbf)
<b>Normal Force</b>	Apply a perpendicular force.	2.7 N (275 grams) MINIMUM
<b>Pin to Header Retention</b>	Apply axial push force to pin at a rate of 25 ± 6 mm (1 ± 1/4 inch) per minute.	13.7 N (3.1 lbf) MINIMUM pushout force
<b>Thumb Latch to Ramp Yield Strength</b>	Full mate and then Unmate the connectors at a rate of 25 ± 6 mm (1 ± 1/4 inch) per minute.	68.4 N (15.4 lbf) MINIMUM Yield Strength
<b>Panel Mount Retention</b>	Full mate and then Unmate the connectors at a rate of 25 ± 6 mm (1 ± 1/4 inch) per minute.	155.7 N (35 lbf) MINIMUM pushout force
<b>Compliant Pin Insertion Force into PCB Hole (44914 Series)</b>	Apply an axial insertion force on the terminal at a rate of 25 ± 6 mm (1 ± 1/4 inch).	106.7 N (24 lbf) MAXIMUM Insertion force (Per Terminal)
<b>Compliant Pin Retention Force in PCB Hole (44914 Series)</b>	Apply an axial extraction force on the terminal at a rate of 25 ± 6 mm (1 ± 1/4 inch).	35.6 N (8 lbf) MINIMUM Retention force (Per Terminal)

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<b>DOCUMENT NUMBER:</b> <b>PS-43045</b>	<b>CREATED / REVISED BY:</b> <b>M.KIPPER</b>	<b>CHECKED BY:</b> <b>S.SOUSEK</b>	<b>APPROVED BY:</b> <b>F.SMITH</b>



# PRODUCT SPECIFICATION

## 5.3 ENVIRONMENTAL REQUIREMENTS

DESCRIPTION	TEST CONDITION	REQUIREMENT
<b>Thermal Aging</b>	Mate connectors; expose to: 240 hours at 105 ± 2°C OR 500 hours at 85 ± 2°C	20 milliohms MAXIMUM (change from initial)]
<b>Humidity (Steady State)</b>	Mate connectors: expose to a temperature of 40 ± 2°C with a relative humidity of 90-95% for 96 hours.  Note: Remove surface moisture and air dry for 1 hour prior to measurements.	20 milliohms MAXIMUM (change from initial) & Dielectric Withstanding Voltage: No Breakdown at 500 VAC & Insulation Resistance: 1000 Megohms MINIMUM
<b>Solderability</b>	Per SMES-152	Solder coverage: 95% MINIMUM (per SMES-152)
<b>Solder Resistance</b>	A) Wave Solder Process Dip connector terminal tails in solder; Solder Duration: 5 ± 0.5 seconds; Solder Temperature: 260°C MAX  B) Convection Reflow Solder Process 235°C MAX Per SMES-152	Visual: No Damage to insulator material
<b>Cold Resistance</b>	Mate connectors: Duration: 96 hours; Temperature: -40 ± 3°C	20 milliohms MAXIMUM (change from initial)
<b>Corrosive Atmosphere: Sulfur Dioxide Gas (SO<sub>2</sub>)</b>	Mate connectors: Duration: 24 hours exposure; Atmosphere: 50 parts per million (ppm) SO <sub>2</sub> gas; Temperature: 40 ± 3°C	20 milliohms MAXIMUM (change from initial)
<b>Corrosive Atmosphere: Ammonia Gas (NH<sub>3</sub>)</b>	Mate connectors: Duration: 40 minutes exposure; Atmosphere: NH <sub>3</sub> gas evaporating from a 28% Ammonia solution	20 milliohms MAXIMUM (change from initial)

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<b>DOCUMENT NUMBER:</b> <b>PS-43045</b>	<b>CREATED / REVISED BY:</b> <b>M.KIPPER</b>	<b>CHECKED BY:</b> <b>S.SOUSEK</b>	<b>APPROVED BY:</b> <b>F.SMITH</b>



# PRODUCT SPECIFICATION

## 6.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage per the packaging specifications listed below:

Receptacle: PK-43025-001

Plug: PK-43020-001

Headers: PK-70873-0313, PK-70873-0314, PK-70873-05\*\*.

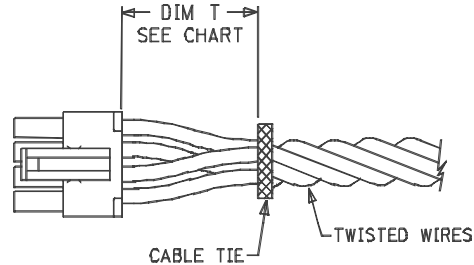
## 7.0 GAGES AND FIXTURES

It is recommended that test plugs (Series 44242) be used for continuity testing of receptacles. Standard mating parts should not be used for harness testing.

## 8.0 OTHER INFORMATION

### 8.1 CABLE TIE AND OR WIRE TWIST LOCATION

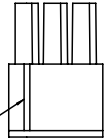
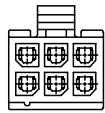
CKT Sizes	Dim T	Min.
2-8	.500	(12.70)
10-16	.750	(19.10)
18-24	1.000	(25.40)



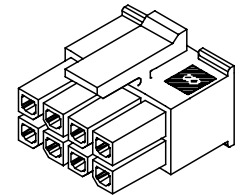
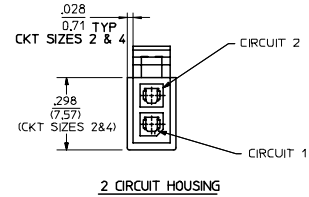
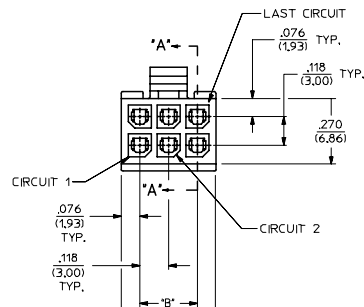
REVISION: <b>K</b>	EGR/ECN INFORMATION: EC No: <b>UCP2007-0365</b> DATE: <b>2006/08/08</b>	TITLE: <b>PRODUCT SPECIFICATION MICRO-FIT DUAL ROW CONNECTORS</b>	SHEET No. <b>5 of 5</b>
DOCUMENT NUMBER: <b>PS-43045</b>	CREATED / REVISED BY: <b>M.KIPPER</b>	CHECKED BY: <b>S.SOUSEK</b>	APPROVED BY: <b>F.SMITH</b>

PART CHARACTERISTICS		
NUMBER OF POSITION	ASSEMBLY ITEM NUMBER	ASSEMBLY ITEM NUMBER WITH I.D. RIB
02	43025-0200	43025-02XX
04	43025-0400	43025-04XX
06	43025-0600	43025-06XX
08	43025-0800	43025-08XX
10	43025-1000	43025-10XX
12	43025-1200	43025-12XX
14	43025-1400	43025-14XX
16	43025-1600	43025-16XX
18	43025-1800	43025-18XX
20	43025-2000	43025-20XX
22	43025-2200	43025-22XX
24	43025-2400	43025-24XX

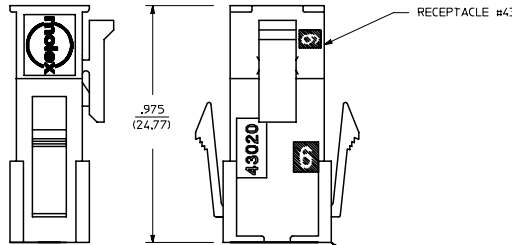
CKT. NO.	DIM. "A"	DIM. "B"
2	.152/(3,86)	N/A
4	.270/(6,85)	.118/(3,00)
6	.388/(9,85)	.236/(6,00)
8	.506/(12,85)	.354/(9,00)
10	.624/(15,85)	.472/(12,00)
12	.742/(18,85)	.591/(15,00)
14	.860/(21,85)	.709/(18,00)
16	.978/(24,85)	.827/(21,00)
18	1,096/(27,85)	.945/(24,00)
20	1,215/(30,85)	1,063/(27,00)
22	1,333/(33,85)	1,181/(30,00)
24	1,451/(36,85)	1,299/(33,00)



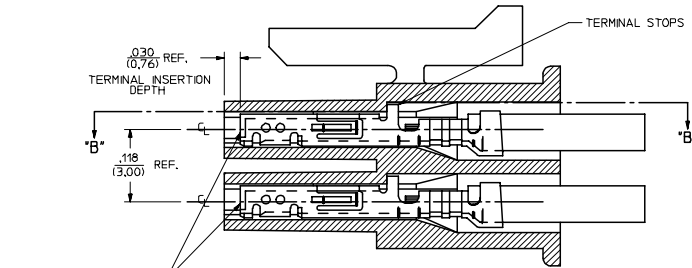
HOUSING SHOWN WITH OPTIONAL FIRST CIRCUIT IDENTIFIER RIB (SEE NOTE #10)



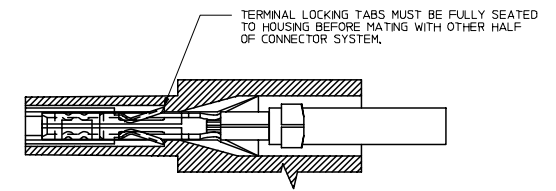
RECEPTACLE ISO VIEW (8 CIRCUIT SHOWN) (SEE NOTE 9 FOR TESTING)



MATED MICRO-FIT CONNECTOR



SECTION 'A'-'A' WITH TERMINAL (SCALE 10:1)



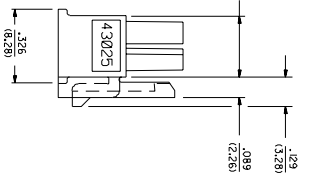
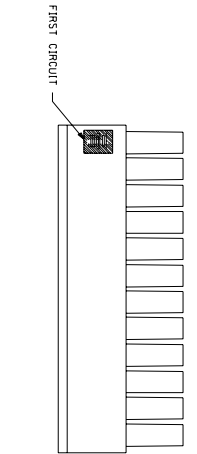
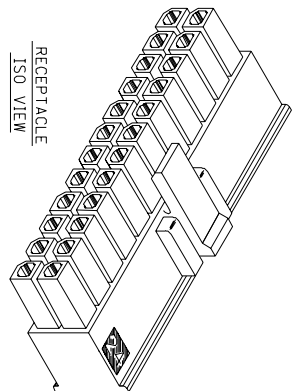
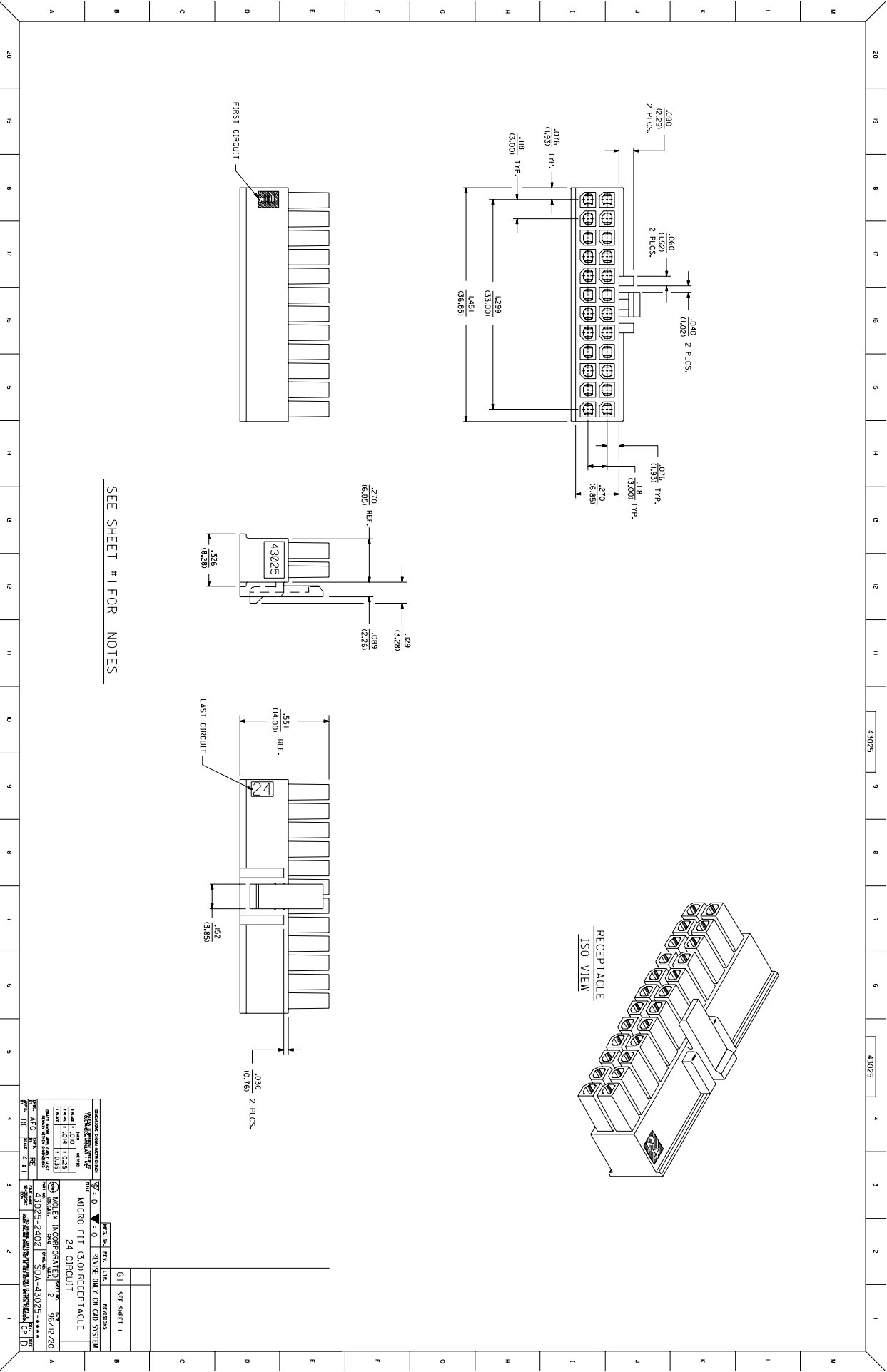
SECTION 'B'-'B' (SCALE 10:1)

NOTES:

- HOUSING MATERIAL: UNFILLED POLYESTER, RATED UL, 94V-0, COLOR IS BLACK.
- THIS RECEPTACLE MATES WITH 43020, 43045.
- THIS RECEPTACLE IS DESIGNED IN METRIC.
- THIS RECEPTACLE TO BE USED WITH MOLEX FEMALE TERMINAL #43030-XXXX.
- SEE SECTION "A"- "A" FOR TERMINAL ORIENTATION IN HOUSING.
- ALL CONNECTORS MUST MEET THE PERFORMANCE REQUIREMENTS OF MOLEX PRODUCT SPECIFICATION #PS-43045.
- FOR OVERMOLDING PARAMETERS SEE ENGINEERING SPECIFICATION #SDES-43025-1000.
- TOP PULL TABS ARE NOT AVAILABLE ON 2 AND 4 CIRCUIT PARTS.
- MOLEX RECOMMENDS THE USE OF MICRO-FIT TEST PLUG, SERIES NO. 44242-XXXX WHENEVER TESTING IS PERFORMED.
- TEST PLUGS MUST NOT BE USED FOR MAKE OR BREAK UNDER LOAD.
- SOME HOUSINGS MAY HAVE A SMALL GATE BLEMISH NEAR THE CIRCUIT #1 IDENTIFIER THAT DOES NOT AFFECT FUNCTIONALITY.
- HOUSINGS MAY HAVE EITHER AN IDENTIFIER RIB OR "1" SYMBOL ENGRAVE TO INDICATE CIRCUIT #1.

EC NO: UCP2004-1043 DRAWN: ICERNY 2004/08/09 CHKD: CHICK 2004/08/09 APPR: FSMITH 2004/08/10 DESCRIPTION:	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	SCALE 4:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	REVISE ON CAD ONLY
	4 PLACES ± ± 3 PLACES ± --- ±.010 2 PLACES ± 0,25 ±.014 1 PLACE ± 0,35 ± --- ANGULAR ±1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DIMENSION STYLE IN/MM DRAWN BY DATE A.F.G. 1993/01/14 CHECKED BY DATE B.A.P. 1993/01/14 APPROVED BY DATE R.A.S. 1993/01/14	MATERIAL NO. SEE CHART DOCUMENT NO. SDA-43025-XXXX SHEET NO. 1 OF 1	TITLE MICRO-FIT (3.0) 2 THRU 24 CIRCUIT RECEPTACLE MOLEX MOLEX INCORPORATED		





SEE SHEET #1 FOR NOTES

REVISIONS		REV. 1.1	
NO.	DATE	BY	CHKD.
1	01/11/00	...	...
2	01/11/00	...	...
3	01/11/00	...	...
4	01/11/00	...	...
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20	01/11/00	...	...

MOLEX INCORPORATED  
24 CIRCUIT  
MFG. PART: 43025-2402  
SOLD: 43025-2402  
MFG. DATE: 01/11/00  
MFG. LOT: 01/11/00  
MFG. QTY: 1000  
MFG. PART: 43025-2402  
SOLD: 43025-2402  
MFG. DATE: 01/11/00  
MFG. LOT: 01/11/00  
MFG. QTY: 1000